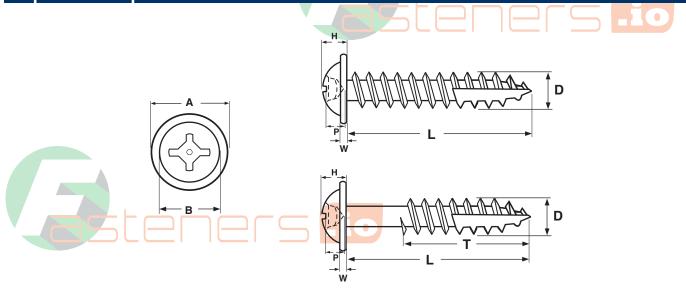
Round Washer Head w/ Square/Phillips Combo Recess

TYPE-17 DEEP THREAD



| ROUND WASHER SQUARE/PHILLIPS RECESS DEEP THREAD WOOD SCREW W/ TYPE-17 POINT | | | | | | | | | | | | | | |
|---|--------------------|-------------------|--------------------|----------------------|-------|--------------|------------|---------------------|-------|-------------------|-------|-----------------|------------|--------------------------------------|
| Nominal Diameter | Α | | В | в н | | Р | | W | | D | | Т | | Recess Size (Square & Phil- |
| | Washer Diameter | | Head Di- ameter | Total Head Height | | Recess Depth | | Washer Thickness | | Major Diameter | | Threaded Length | | |
| | Max | Min | Ref | Max | Min | Max | Min | Max | Min | Max | Min | L≤1" | L>1" | lips) |
| 8 | 0.376 | 0.352 | 0.305 | 0.120 | 0.110 | 0.080 | 0.065 | 0.050 | 0.030 | 0.174 | 0.164 | Full thread | 2/3 thread | #2 |
| 10 | 0.500 | 0.472 | 0.300 | 0.130 | 0.118 | 0.073 | 0.049 | 0.060 | 0.040 | 0.197 | 0.183 | Full thread | 2/3 thread | #2 |
| | | | | | | | | | | | | | | |
| | | Up to 5/8" | | | | | +0 / -0.03 | | | | | | | |
| Tolerance on | | Over 5/8 to 1.5" | | | | +0 / -0.05 | | | | | | | | |
| Leng | gth | Over 1.5 to 2.75" | | | | | +0 / -0.06 | | | | | | | |
| | | | Over 2.75 to 5" | | | | +0 / -0.09 | | | | | | | |

| Description | An externally threaded fastener with a dome-shaped head and an integrally formed washer; a recess that can accomodate either a Phillips or Square screwdriver; and a single lead thread. The shank has a reduced diameter and a chip cavity cut out where the final several threads, ending at the tip. | | | | | |
|---------------------------|---|--|--|--|--|--|
| Applications / Advantages | The deeper thread design offers greater resistance to pull-out forces. The chip cavity (or auger point) enables the fastener to drive—especially in denser woods—without pre-drilling a pilot hole. The head offers a greater bearing surface than a countersunk design. Used to attach surface-mounted door hinges or master lock hasps into dense woods or when attaching two pieces of wood through a pocket hole. | | | | | |
| Material | C1022 case-hardened steel | | | | | |
| Surface Hardness | Rockwell C 45 minimum | | | | | |
| Case Depth | 0.004" - 0.009" | | | | | |
| Torque | #8 Diameter: 35 kg/cm minimum #10 Diameter: 50 kg/cm minimum | | | | | |
| Plating | See Appendix-A for plating information | | | | | |

